Product data sheet 2128 N-1 EAN-No. 4000896218844



25 pieces \cdot Ø 1 – 13 mm \cdot increasing by 0.5 mm \cdot



Application:

Drilling machines and drill stands with round shank drill holder.

Case-hardened steel \cdot grey cast iron \cdot cast iron \cdot cast steel \cdot rigid plastic \cdot heat-resistant steel \cdot cold-worked steel \cdot plastic \cdot alloyed steel (up to 900 N/mm² solidity) \cdot non-ferrous metal \cdot stainless steel \cdot acid-resistant steel \cdot sintered iron \cdot steel casting \cdot malleable iron \cdot unalloyed steel \cdot tempered steel \cdot hot steel

- Save time and energy: The HSS twist drills enable rapid drilling with less contact force than conventional drills
- Powerful, precision-ground twist drills made of high performance HS steel (HSS)
- Self-centring drill bit with taper surface grinding according to DIN 1412 · 118° point angle · perfect centring without centre punch or wandering
- Two cutting edges and two spiral grooves remove the chip quickly and extend the use life
- Long use life (service life), excellent wear resistance thanks to robust core thickness and marked hardness (surface finish) for the working area
- Cylindrical shaft (shaft \varnothing corresponds to drill \varnothing) · diameter tolerance h 8 · highest precision (increased concentricity)
- 25-piece, \emptyset 1 13 mm increasing by 0.5 mm: 1 drill each x \emptyset 1.0 · 1.5 · 2.0 · 2.5 · 3.0 · 3.5 · 4.0 · 4.5 · 5.0 · 5.5 · 6.0 · 6.5 · 7.0 · 7.5 · 8.0 · 8.5 · 9.0 · 9.5 · 10.0 · 10.5 · 11.0 · 11.5 · 12.0 · 12.5 · 13.0 mm
- Right hand cutting
- DIN 338

Order Number 2128 N-1